

# **OPERATION MANUAL**

**EXCAVATOR  
R140LC-7A**

# **HYUNDAI**

[\*http://marengine.com/r140lc-7a-excavator\*](http://marengine.com/r140lc-7a-excavator)

# CONTENTS

Foreword .....	0-1	6. Traveling of the machine .....	4-12	
Before servicing this machine .....	0-2	7. Efficient working method .....	4-15	
EC regulation approved .....	0-3	8. Operation in the special work sites .....	4-19	
Table to enter S/No and distribution .....	0-4	9. Normal operation of excavator .....	4-21	
Safety labels .....	0-5	10. Attachment lowering .....	4-22	
Machine data plate .....	0-15	11. Storage .....	4-23	
Guide(Direction, S/No, Symbol) .....	0-16	12. RCV lever operating pattern .....	4-25	
<b>SAFETY HINTS</b>		13. Switching hydraulic attachment circuit .....	4-27	
1. Before operating the machine .....	1-1	<b>TRANSPORTATION</b>		
2. During operating the machine .....	1-6	1. Preparation for transportation .....	5-1	
3. During maintenance .....	1-13	2. Dimension and weight .....	5-2	
4. Parking .....	1-16	3. Loading the machine .....	5-5	
<b>SPECIFICATIONS</b>		4. Fixing the machine .....	5-7	
1. Major components .....	2-1	5. Loading and unloading by crane .....	5-8	
2. Specifications .....	2-2	<b>MAINTENANCE</b>		
3. Working range .....	2-6	1. Instruction .....	6-1	
4. Weight .....	2-10	2. Tightening torque .....	6-6	
5. Lifting capacities .....	2-12	3. Fuel, coolant and lubricants .....	6-9	
6. Bucket selection guide .....	2-23	4. Maintenance check list .....	6-11	
7. Undercarriage .....	2-25	5. Maintenance chart .....	6-16	
8. Specification for major components .....	2-27	6. Service instruction .....	6-18	
9. Recommended oils .....	2-31	7. Electrical system .....	6-39	
<b>CONTROL DEVICES</b>		8. Air conditioner and heater .....	6-42	
1. Cab devices .....	3-1	<b>TROUBLESHOOTING GUIDE</b>		
2. Cluster .....	3-2	1. Engine .....	7-1	
3. Switches .....	3-13	2. Electrical system .....	7-2	
4. Levers and pedals .....	3-18	3. Others .....	7-3	
5. Air conditioner and heater .....	3-20	<b>HYDRAULIC BREAKER AND QUICK CLAMP</b>		
6. Others .....	3-27	1. Selecting hydraulic breaker .....	8-1	
<b>OPERATION</b>		2. Circuit configuration .....	8-2	
1. Suggestion for new machine .....	4-1	3. Maintenance .....	8-3	
2. Check before starting the engine .....	4-2	4. Precaution while operating the breaker .....	8-4	
3. Starting and stop the engine .....	4-3	5. Quick clamp .....	8-6	
4. Mode selection system .....	4-6	<b>INDEX</b> .....		9-1
5. Operation of the working device .....	4-11			

## FOREWORD

This manual contains a number of instructions and safety recommendations regarding driving, handling, lubrication, maintenance, inspection and adjustment of the excavator.

The manual is to promote safety maintenance and enhance machine performance.

Keep this manual handy and have all personnel read it periodically.

If you sell the machine, be sure to give this manual to the new owners.

This machine complies with EC directive "2006/42/EC".

1. **Read** and **understand** this manual before operating the machine.

This operator's manual may contain attachments and optional equipment that are not available in your area. Please consult your local Hyundai distributor for those items you require.

Improper operation and maintenance of this machine can be hazardous and could result in serious injury or death.

Some actions involved in operation and maintenance of the machine can cause a serious accident, if they are not done in a manner described in this manual.

The procedures and precautions given in this manual apply only to intended uses of the machine.

If you use your machine for any unintended uses that are not specifically prohibited, you must be sure that it is safe for you and others. In no event should you or others engage in prohibited uses of actions as described in this manual.

2. **Inspect** the jobsite and **follow** the safety recommendations in the **safety hints** section before operating the machine.

3. Use **genuine Hyundai spare parts** for the replacement of parts.

We expressly point out that Hyundai will not accept any responsibility for defects resulting from non-genuine parts or non workmanlike repair.

In such cases Hyundai cannot assume liability for any damage.

Continuing improvements in the design of this machine can lead to changes in detail which may not be reflected in this manual. Consult Hyundai or your Hyundai distributor for the latest available information for your machine or for questions regarding information in this manual.

## BEFORE SERVICING THIS MACHINE

It is the responsibility of the owner and all service and maintenance personnel to avoid accidents and serious injury by keeping this machine properly maintained.

It also is the responsibility of the owner and all service and maintenance personnel to avoid accidents and serious injury while servicing the machine.

No one should service or attempt to repair this machine without proper training and supervision.

All service and maintenance personnel should be thoroughly familiar with the procedures and precautions contained in this manual.

All personnel also must be aware of any federal, state, provincial or local laws or regulations covering the use and service of construction equipment.

The procedures in this manual do not supersede any requirements imposed by federal, state, provincial or local laws.

Hyundai can not anticipate every possible circumstance or environment in which this machine may be used and serviced.

All personnel must remain alert to potential hazards.

Work within your level of training and skill.

Ask your supervisor if you are uncertain about a particular task. Do not try to do too much too fast.

Use your common sense.

## EC REGULATION APPROVED

- Noise level (EN474-1 : 2006 and 2000/14/EC) are as followings.  
LWA : 101dB(EU only)  
LPA : 71dB
- The value of vibrations transmitted by the operator's seat are lower than standard value of (EN474-1 : 2006 and 2002/44/EC)



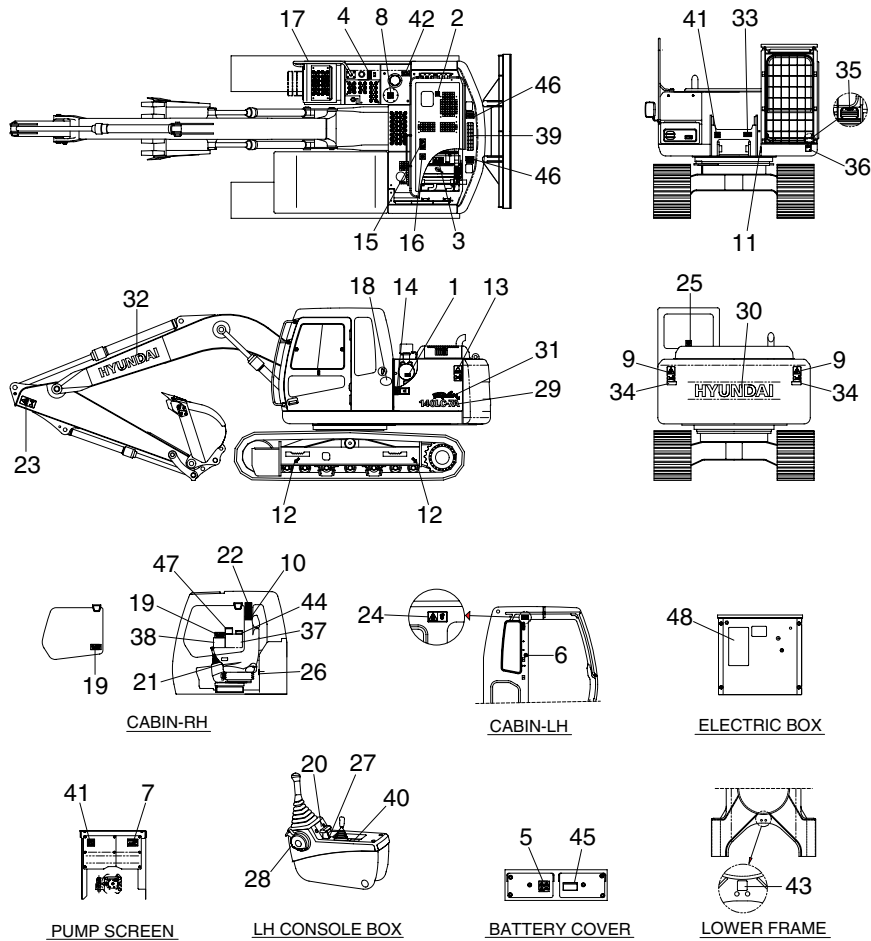
<b>TABLE TO ENTER SERIAL NO. AND DISTRIBUTOR</b>	
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Machine Serial No.	
Engine Serial No.	
Manufacturing year	
Manufacturer Address	Hyundai Heavy Industries co., Ltd. 1 Chonha-Dong, Dong-Ku Ulsan The Republic of Korea.
Distributor for U.S.A Address	Hyundai Heavy Industries U.S.A, Inc 955 Estes Avenue EIK Grove village IL, 60001 U.S.A
Distributor for Europe Address	Hyundai Heavy Industries Europe N. V. Vossendal 11 2240 Geel Belgium
Dealer Address	

# SAFETY LABELS

## 1. LOCATION

Always keep these labels clean. If they are lost or damaged, attach them again or replace them with a new label.



- |    |                      |    |                        |    |                         |
|----|----------------------|----|------------------------|----|-------------------------|
| 1  | Air cleaner filter   | 17 | Transporting           | 32 | Logo-HYUNDAI(Boom)      |
| 2  | Turbo charger cover  | 18 | Low emission engine    | 33 | Grease-reduction gear   |
| 3  | Radiator cap         | 19 | Control ideogram       | 34 | Reflecting              |
| 4  | Fueling              | 20 | Control ideogram(LH)   | 35 | FOPS FOG plate          |
| 5  | Battery accident     | 21 | Control ideogram(RH)   | 36 | Noise level LWA         |
| 6  | Hammer               | 22 | Ref operator manual    | 37 | Service instruction     |
| 7  | Hydraulic oil level  |    | -cab RH pillar         | 38 | Lifting chart           |
| 8  | Hydraulic oil lub    | 23 | Keep clear-Attach      | 39 | Safety work             |
| 9  | Keep clear-rear      | 24 | Safety front window    | 40 | Control ideogram-Dozer  |
| 10 | Clamp-locking        | 25 | Alternate exit         | 41 | Hose-pressure           |
| 11 | Name plate           | 26 | Air conditioner filter | 42 | Falling                 |
| 12 | Slinging ideogram    | 27 | Console box tilting    | 43 | Tie                     |
| 13 | Keep clear-side      | 28 | Safety lever           | 44 | Turbocharger            |
| 14 | Stay fix             | 29 | Model name             | 45 | ECU connector           |
| 15 | Shearing-engine hood | 30 | Logo-HYUNDAI           | 46 | Lifting eye             |
| 16 | No step-engine hood  | 31 | Logo-ROBEX             | 47 | Machine control-cab     |
|    |                      |    |                        | 48 | Machine control-pattern |

1407AOSL01



## 2. DESCRIPTION

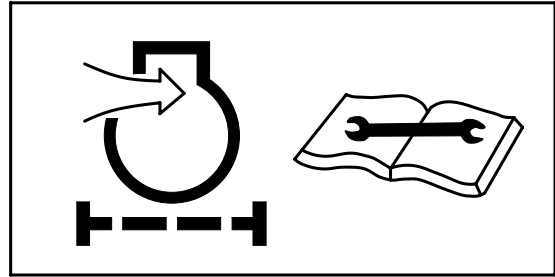
There are several specific warning labels on this machine please become familiarized with all warning labels.

Replace any safety label that is damaged, or missing.

### 1) AIR CLEANER FILTER(Item 1)

This warning label is positioned on the air cleaner cover.

- ※ **Periodic and proper inspection, cleaning and change of elements prolong engine life time and maintain the good performance of engine.**



21070FW01

### 2) TURBO CHARGER COVER(Item 2)

This warning label is positioned on the turbo charger cover.

- ▲ **Do not touch turbo charger or it may cause severe burn.**



21070FW02

### 3) RADIATOR CAP(Item 3)

This warning label is positioned on the radiator.

- ▲ **Never open the filler cap while engine running or at high coolant temperature.**

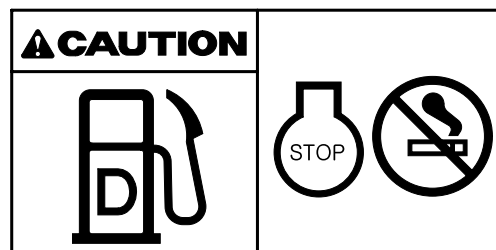


14070FW03

### 4) FUELING(Item 4)

This warning label is positioned on the right side of fuel filler neck.

- ▲ **Stop the engine when refueling. All lights or flames shall be kept at a safe distance while refueling.**

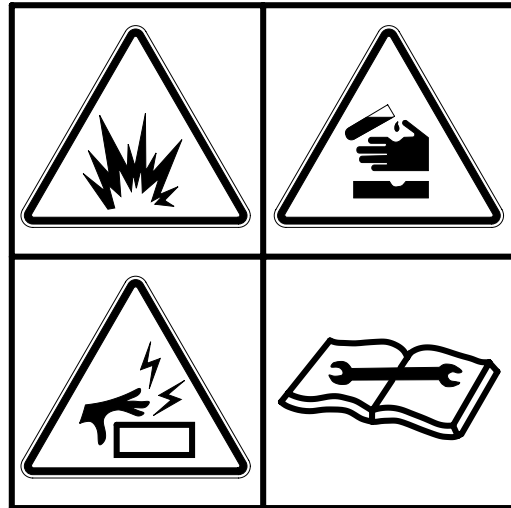


21070FW04

### 5) BATTERY ACCIDENT (Item 5)

This warning label is positioned on the battery cover.

- ▲ **Electrolyte containing sulfuric acid cause severe burns. Avoid being in contact with skin, eyes or clothes. In the event of accident flush with sufficient water, call a physician immediately.**
- ※ **Maintain the electrolyte at the recommended level. Add distilled water to the battery only when starting up, never when shutting down.**  
**With electrolyte at proper level, less space may cause the gases to be accumulated in the battery.**
- ▲ **Extinguish all smoking materials and open flames before checking the battery.**
- ▲ **Do not use matches, lighters or torches as a light source near the battery for the probable presence of explosive gas.**
- ▲ **Do not allow unauthorized personnel to change the battery or to use booster cables.**

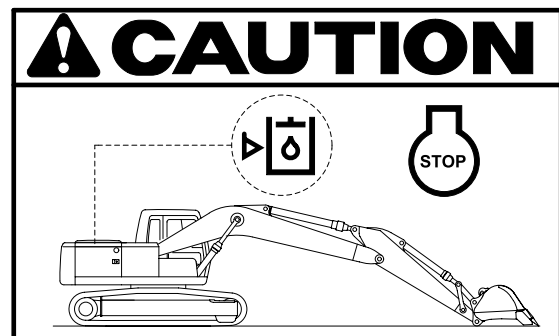


36070FW05

### 6) HYDRAULIC OIL LEVEL (Item 7)

This warning label is positioned on the left side of hydraulic oil level.

- ▲ **Place the bucket on the ground whenever servicing the hydraulic system.**
- ※ **Check oil level on the level gauge.**
- ※ **Refill the recommended hydraulic oil up to specified level if necessary.**



14070FW07

### 7) HYDRAULIC OIL LUBRICATION (Item 8)

This warning label is positioned on the right side of air breather.

- ※ **Do not mix with different brand oils.**
- ▲ **Never open the filler cap while engine running or at high coolant temperature.**
- ▲ **Loosen the cap slowly and release internal pressure completely.**



14070FW08

8) **KEEP CLEAR**(Item 9)

This warning label is positioned on the counterweight.

- ▲ To prevent serious personal injury or death keep clear of machine swing radius.
- ▲ Do not deface or remove this label from the machine.



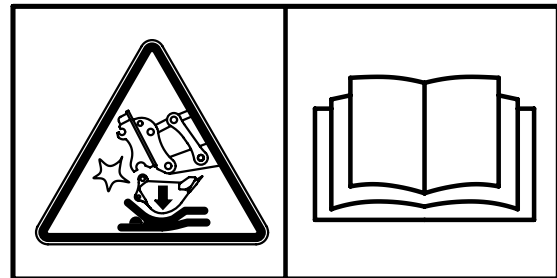
21070FW28

9) **CLAMP-LOCKING**(Item 10)

This warning label is positioned on the right side window of cab.

- ▲ Serious injury or death can result from dropping bucket.
- ▲ Operating the machine with quick clamp switch unlocked or without safety pin of moving hook can cause the bucket to drop off.

※ See page 8-6 for details.



14070FW60

10) **SIDE KEEP CLEAR**(Item 13)

This warning label is positioned on the side of counterweight.

- ▲ To prevent serious personal injury or death keep clear of machine swing radius.
- ▲ Do not deface or remove this label from the machine.

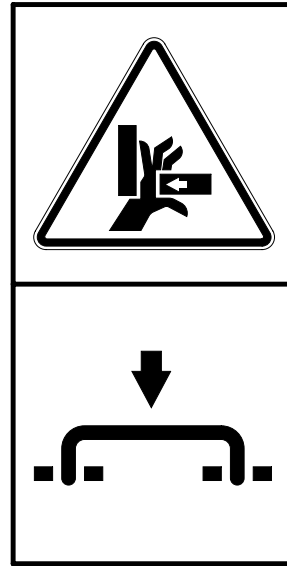


21070FW13

11) STAY FIX (Item 14)

This warning label is positioned on the side cover.

- ▲ Be sure to support the stay when the door needs to be opened.
- ▲ Be careful that the opened door may be closed by the external or natural force like strong wind.

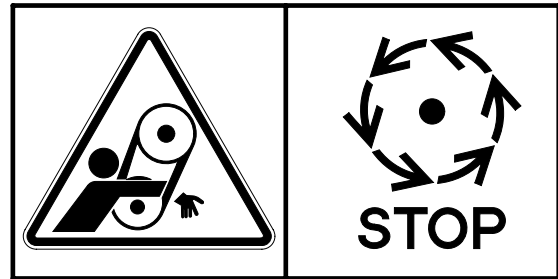


21070FW14

12) SHEARING-ENGINE HOOD (Item 15)

This warning label is positioned on the engine hood.

- ▲ Don't open the engine hood during the engine's running.
- ▲ Don't touch exhaust pipe or it may cause severe burn.

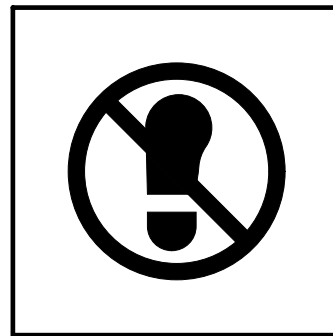


21070FW15

13) NO STEP-ENGINE HOOD (Item 16)

This warning label is positioned on the engine hood.

- △ Don't step on the engine hood.

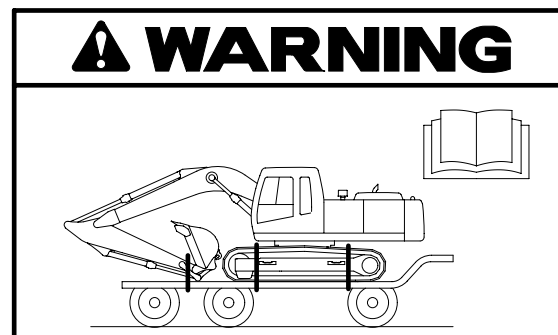


21070FW15

14) TRANSPORTING (Item 17)

This warning label is positioned right side of upper frame.

- ▲ Study the operator's manual before transporting the machine, if provided and tie down arm and track to the carrier with lashing wire.
- ※ See page 5-7 for details.

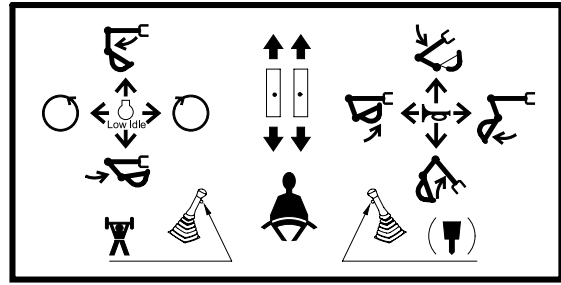


14070FW17

15) CONTROL IDEOGRAM (Item 19)

This warning label is positioned in right window of the cab.

- ▲ Check the machine control pattern for conformance to pattern on this label. If not, change label to match pattern before operating machine.
- ▲ Failure to do so could result in injury or death.
- ※ See page 4-12 for details.

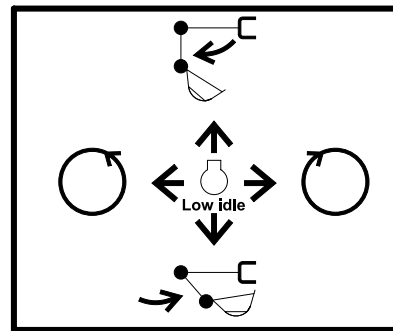


36070FW19

16) CONTROL IDEOGRAM-LH (Item 20)

This warning label is positioned on the LH console box.

- ▲ Check the machine control pattern for conformance to pattern on this label. If not, change label to match pattern before operating machine.
- ▲ Failure to do so could result in injury or death.
- ※ See page 4-12 for details.

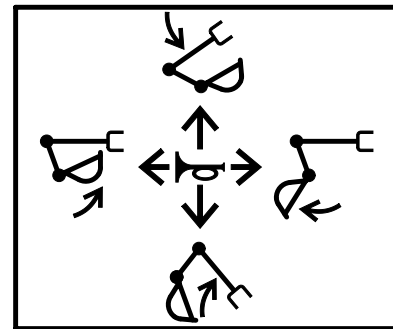


36070FW20

17) CONTROL IDEOGRAM-RH (Item 21)

This warning label is positioned on the RH console box.

- ▲ Check the machine control pattern for conformance to pattern on this label. If not, change label to match pattern before operating machine.
- ▲ Failure to do so could result in injury or death.
- ※ See page 4-12 for details.

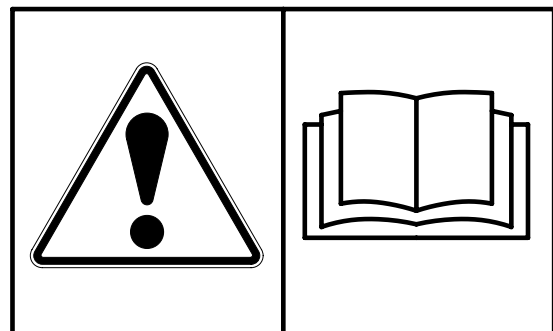


21070FW21

18) REF OPERATOR MANUAL (Item 22)

This warning label is positioned on the right side window of the cab.

- ▲ Study the operator's manual before starting and operating machine.



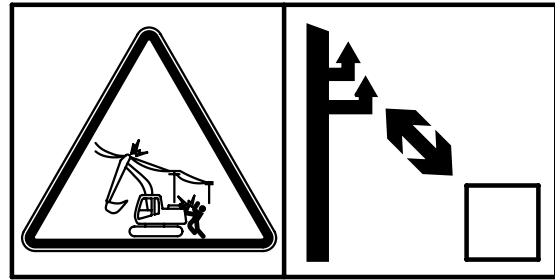
21070FW22

**19) MAX HEIGHT (Item 22)**

This warning label is positioned on the right side window of the cab.

- ⚠ **Serious injury or death can result from contact with electric lines.**

An electric shock being received by merely coming into the vicinity of an electric lines, the minimum distance should be kept considering the supply voltage as page 1-7.



14070FW23

**20) KEEP CLEAR ATTACH (Item 23)**

This warning label is positioned on both side of the boom.

- ⚠ **Serious injury or death can result from falling of the attachment.**
- ⚠ **To prevent serious injury or death, keep clear the underneath of attachment.**

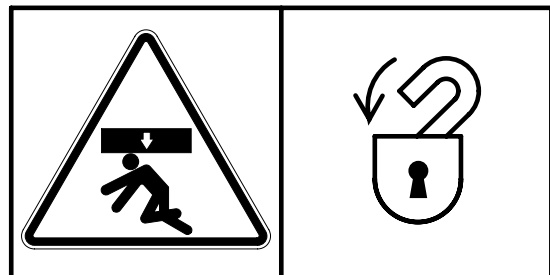


14070FW31

**21) SAFETY FRONT WINDOW (Item 24)**

This warning label is positioned on the inside of front window.

- ⚠ **Be careful that the front window may be promptly closed.**

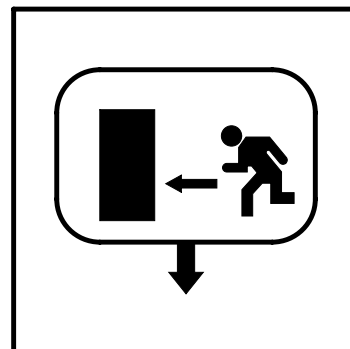


21070FW24

**22) ALTERNATE EXIT (Item 25)**

This warning label is positioned on the inside of rear window.

- ※ **The rear window serves us an alternate exit.**
- ※ **To remove rear window, pull the ring and push out the glass.**

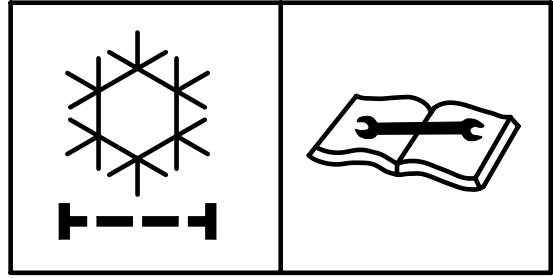


21070FW24

### 23) AIR CONDITIONER FILTER (Item 26)

This warning label is positioned on the air conditioner cover up.

- ※ **Periodic and proper inspection, cleaning and change of filter prolong air conditioner life time and maintain good performance.**

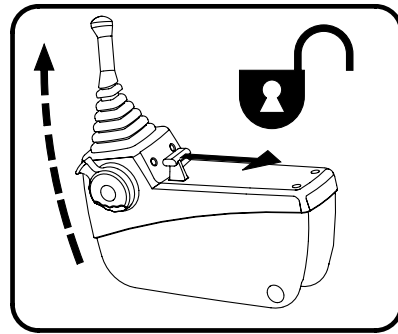


21070FW26

### 24) CONSOLE BOX TILTING (Item 27)

This warning label is positioned on the LH console box.

- ※ **Before you get off the machine be sure to tilt the LH console box.**

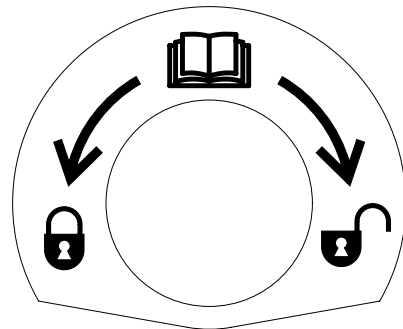


21070FW27

### 25) SAFETY LEVER (Item 28)

This warning label is positioned on the cover safety.

- ▲ **Before you get off the machine be sure to place the safety lever LOCKED position.**



21070FW28

### 26) REFLECTING (Item 34)

This warning label is positioned counterweight.

- ▲ **To prevent serious personal injury or death keep clear of machine swing radius.**
- ▲ **Do not deface or remove this label from the machine.**

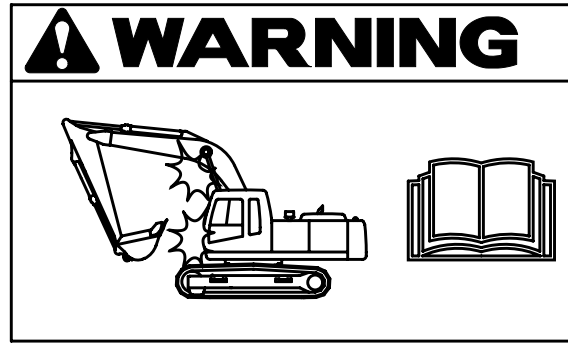


2507AOFW03

**27) INTERFERENCE (Item 22)**

This warning label is positioned on the right side window of cab.

- ▲ Be careful to operate machine equipped with quick clamp or extensions.
- ▲ Bucket may hit cab or boom, boom cylinders when it reached vicinity of them.



14070FW62

**28) HOSE-PRESSURE (Item 41)**

This warning label is positioned on the screen plate.

- ▲ Escaping fluid under pressure can penetrate the skin causing serious injury.
- ※ Study the service manual before service job.

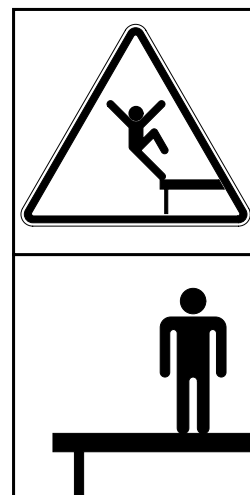


14070FW29

**29) FALLING (Item 42)**

This warning label is positioned on the top of the hydraulic tank.

- ▲ Falling is one of the major cause of personal injury.
- ▲ Be careful of slippery conditions on the platforms, steps and handrails when standing on the machine.



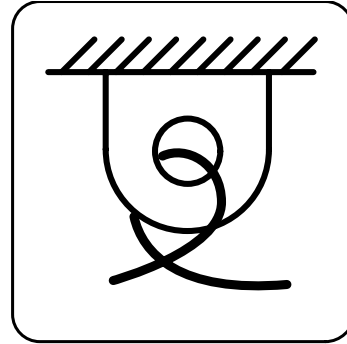
14070FW30



**30) TIE**(Item 43)

This warning label is positioned on the lower frame.

▲ See page 4-14 for detail.

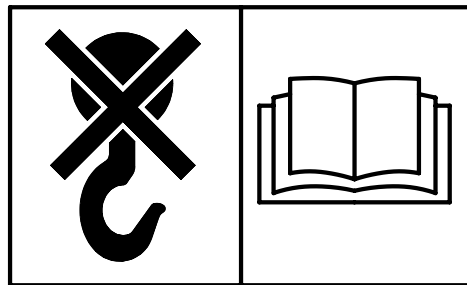


4507A0FW02

**31) LIFTING EYE**(Item 46)

This warning label is positioned on the counterweight.

▲ Do not lift the machine by using lifting eyes on the counterweight or the lifting eyes may be subject to overload causing its breaking and possible personal injury. See page 5-8 for proper lifting method of the machine.



21070FW10

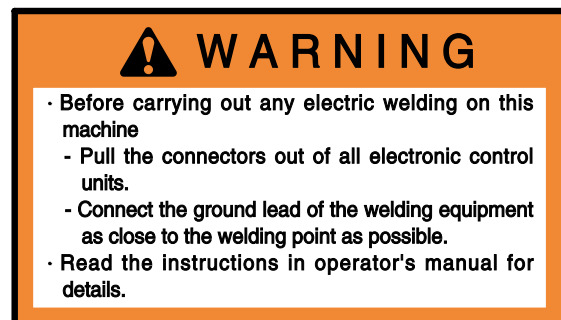
**32) ECU CONNECTOR**(Item 45)

This warning label is positioned on the battery cover.

▲ Before carrying out any electric welding on this machine follow the below procedure.

- Pull the connector out of all electric control units.
- Connector the ground lead of the welding equipment as close to the welding point as possible.

※ See page 6-41 for detail.

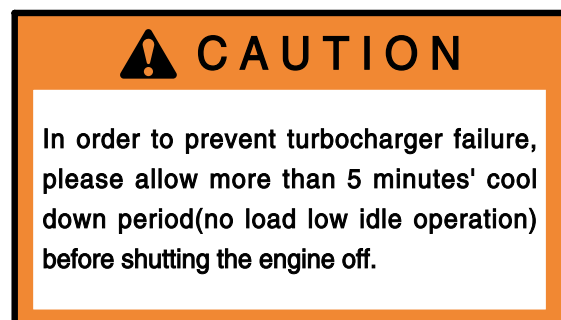


7807AFW20

**33) TURBOCHARGER**(Item 44)

This warning label is positioned in right window of the cab.

▲ In order to prevent turbocharger failure, please allow more than 5 minutes' cool down period(no load low idle operation) before shutting the engine off.



7807AFW20

Diesel Engines

Machinery

ABS	Agco-Sisu
Akasaka	Baudouin
BMW	Bukh
Caterpillar	CHN 25/34
Cummins	Daihatsu
Detroit	Deutz
Doosan-Daewoo	Fiat
Ford	GE
Grenaa	Guascor
Hanshin	Hatz
Hino	Honda
Hyundai	Isotta
Isuzu	Iveco
John-Deere	Kelvin
Kioti	Komatsu
Kubota	Liebherr
Lister	Lombardini
MAK	MAN B&W
Mercedes	Mercruiser
Mirrlees BS	Mitsubishi
MTU	MWM
Niigata	Paxman
Perkins	Pielstick
Rolls / Bergen	Ruggerini
Ruston	Scania
Shibaura	Sisu-Valmet
SKL	Smit-Bolnes
Sole	Stork
VM-Motori	Volvo
Volvo Penta	Westerbeke
Wichmann	Yanmar

Drott	Dynapack
Extec	Faun
Fendt	Fiat
Fiatallis	Flexicoil
Furukawa	Gehl
Genie	Grove-gmk
Halla	Hamm
Hangcha	Hanix
Hanomag	Hartl
Haulpack	Hiab
Hidromek	Hino truck
Hitachi	Hyster
Hyundai	IHI
Ingersoll-rand	JCB
JLG	John-Deere
Jungheinrich	Kalmar
Kato	Kioti
Kleeman	Kobelco
Komatsu	Kramer
Kubota	Lamborghini
Landini	Liebherr
Linde	Link-belt
Manitou	Massey-Ferg.
Mccormick	MDI-Yutani
Mitsubishi	Moxy
Mustang	Neusson
New-Holland	Nichiyu
Nissan	OK
OM-Pimespo	others-tech
Pel-Job	PH-mining
Poclain	Powerscreen

Machinery

ABG	Airman
Akerman	Ammann
Astra	Atlas Copco
Atlas Weyha.	Atlet
Bell	Bendi
Bigjoe	Bobcat
Bomag	BT
Carelift	Case
Caterpillar	Cesab
Challenger	Champion
Claas	Clark
Combilift	Crown
Daewoo-Doosan	Demag
Deutz-Fahr	Dressta

Same	Samsung
Sandvik	Scania
Schaefer	Schramm
Sennebogen	Shangli
Shibaura	Steiger
Steinbock	Steyr
Still	Sumitomo
Super-pac	Tadano
Takeuchi	TCM
Terex	Toyota
Valpadana	Venieri
Versatile	Vogele
Volvo	Weidemann
Wirtgen	Yale
YAM	Yanmar