

Service Letter

SL04-437/HNN
June 2004

S60MC-C Engines
Lifting of Cylinder Liner
 Action Code: AT FIRST OPPORTUNITY

Dear Sirs

It has been discovered that the thread hole for lifting tool on the cylinder liner is too short for the specified lifting and tilting screw. The hole is a standard thread hole M30-33.5/54.5 and the lifting and tilting screws are specified with 40 mm thread length.

It is important to ensure full contact with the spot face on the cylinder liner. Therefore, the specified size of the thread hole on the cylinder liner has now been corrected to thread size M30-40/54.5.

Very important:

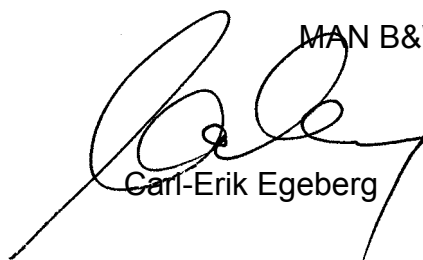
We advise that a check is made on existing cylinder liners in service as well as liners in stock to ensure that the lifting and tilting screw can obtain full contact with the spot face on the liner. If not, due to a short thread on the cylinder liner, the length of thread on the lifting and tilting screw must be reduced by 7 mm. Please see the attached sketch.

We further recommend that you always check, before lifting the cylinder liner, that there is full contact between the liner and the screw. Please refer to [SL00-376/DHA](#).

Questions or comments regarding this SL should be directed to our Dept. 2520.

Yours faithfully

MAN B&W Diesel A/S



Carl-Erik Egeberg



Allan Østergaard

Encl.

Lifting and Tilting Screw S60MC-C Cylinder Liner

